



Bodotex Composite Stone impregnation system

The system is a result of an intensive development with the manufacturers and users of the most advanced technology at the market today.

The systems are designed to give optimal performance: adhesion, penetration with a water-clear and high gloss surface.

Systems can be coloured with our range of colourpaste to match the individual needs



Basis: Bodopox AF-1200	Vacuuminfusion / Autoclave impregnation	Slabfilling – fast polishing
System	AF-1200/INF33-SO	AF-1200/CA25 Fast
Mix-ratio	100:33	100:25
Viscosity mixed	250 mPas	300 mPas
Pot-life 23°C-200g.	300 min	25-35 min
Min.cure temp °C	12	15
Thin film set-time RT cure	20 t	6 t
Elongation to break %	6-8	3-5
Curing in damp conditions	Good	Good
Colour	Clear	Clear



Costumerspecific systems - do not hesitate contacting us.

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Speciality systems:

Quarry bonding epoxy: Bodopox 5000H + Bodocure CA65-SO
 This system will cure even below +5degr.C under very damp conditions.
 Fragile but valuable blocks can be reinforced safely in the quarry before
 being transported. Practical 3:2 mix-ratio and tolerant to deviations in mix



	Quarry bonding system
System	Bodopox 5000H:Bodocure CA 65-SO
Mix-ratio	3:2
Viscosity mixed	900-1100 mPas thix
Pot-life 23°C-200g.	20 min
Min.cure temp °C	5
Thin film set-time	3h
Elongation to break %	5-6%
Curing in damp conditions	Extremely good
Colour	Slight red clear

All data at 23 degr.C.